OPERATING CONDITIONS and SPECIFICATIONS

## TSK-GEL<sup>®</sup> DEAE-5PW Products

Analytical/Semi-Prep:	18757, 2mm ID x 7.5cm, 10μm	42152 Guard Cartridge, 2mm ID x 1cm, 10μm 19308, Guard Cartridge holder for 2mm ID cartridges
	07164, 7.5mm ID x 7.5cm, 10μm	07210, Guardgel Kit, for PN 07164, 20µm
	07574, 21.5mm ID 15cm, 13µm	16092, Prep Guargel Kit for P/N 07574, 20µm
	13061, 5.0mm ID Glass x 5cm, 10μm	08806, Guardgel Kit Glass, for PN 13061 & 08802,20µm
	08802, 8.0mm ID Glass x 7.5cm, 10μm	-
	14016, 20mm ID Glass x 15cm, 13µm	14466, Guardcolumn (20mm ID Glass x 2cm), 13μm
Preparative Columns:	07930, 55mm ID x 20cm, 20µm	07928, Guardcolumn (45mm ID x 5cm), 20µm
Small Ion Capacity:	> 0.1 meq/ml	14594, Pre-injector membrane filter holder, SS
Counter Ion:	CI —	03409, 13mm ID Nylon Membrane filter, 0.45µm, for PN 14594

This sheet contains the recommended operating conditions and the specifications for TSK-GEL DEAE-5PW columns and guard columns. Installation instructions and column care information are described in a separate Instruction Manual.

## **OPERATING CONDITIONS** Α.

1.	Shipping Solvent:	Distilled and Deionized Water
2.	Max. Flow Rate:	0.12 mL/min (2mm ID) 1.0 mL/min (5.0mm ID Glass x 5.0cm) 1.2 mL/min (7.5mm ID x 7.5cm and 8.0mm ID Glass c 7.5cm) 8.0 mL/min (21.5mm ID x 15cm and 20mm ID Glass x 15cm) 50 mL/min (55mm ID x 20cm)
		When changing solvents, use a flow rate equal to 50% of the maximum flow rate (20% for prep columns).
3.	Standard Flow Rate:	0.05 - 0.10 mL/min (2 mm ID) 0.5 - 0.8 mL/min (5.0mm ID Glass x 5.0cm) 0.5 - 1.0 mL/min (7.5mm ID x 7.5cm and 8.0mm ID Glass x 7.5cm) 4.0 - 6.0 mL/min (21.5mm ID x 15cm and 20mm ID Glass x 15cm) 20 - 40 mL/min (55mm x 20cm)
4.	Max. Pressure:	10 kg/cm <sup>2</sup> = 150 psi (8.0mm ID Glass x 7.5cm) 15 kg/cm <sup>2</sup> = 225 psi (7.5mm ID & 2mm ID, 5.0mm ID Glass and 20.0mm ID Glass) 25 kg/cm <sup>2</sup> = 375 psi (21.5mm ID x 15cm) 4 kg/cm <sup>2</sup> = 60 psi (55mm ID)
5.	pH Range:	2.0 - 12.0
6.	Salt Conc.:	≤ 1.0 Molar
7.	Organic Conc.:	<u>&lt;</u> 20%
8.	Temperature:	10-45°C - Reduce flow rate when operating below 10°C.
9.	Cleaning Solvents:	<ol> <li>0.1 - 0.2M NaOH, and, if not successful,</li> <li>20 - 40% acetic acid aq., or</li> <li>Aqueous buffer in 30% acetonitrile or methanol, or</li> <li>Urea or nonionic surfactant in buffer.</li> </ol>
	NOTE	Clean the column regularly by injecting up to one column volume 0.1 $$ - 0.2M NaOH in 250µl increments. Use a proportionally larger flow for (semi-) prep columns.
10.	Storage:	Rinse the column with 3 to 5 CV of DI water. Then store it in 20% ethanol or methanol in DI water when it will not be used the next day. For overnight storage flush the column with the low salt concentration mobile phase at 10 - 20% of the maximum flow rate. Prevent air from entering the column!
11.	Column Protection:	The use of guard columns is recommended to prolong the life of the analytical column. Guard column life depends greatly on sample cleanliness. As a general rule, guard columns should be replaced when the peaks become excessively wide, or when the peaks show splitting.

## SPECIFICATIONS В.

The performance of TSK-GEL DEAE-5PW columns is tested under the conditions described in the Data Sheet. All columns have passed the following quality control specifications:

1.	Number of Theoretical Plates (N):	<ul> <li>&gt; 700 (5mm ID Glass)</li> <li>&gt; 1,300 (7.5mm ID, 2mm ID and 8.0mm ID Glass)</li> <li>&gt; 3,000 (21.5mm ID and 20.0mm ID Glass)</li> <li>&gt; 1,500 (55mm ID x 20cm)</li> </ul>
2.	Asymmetry Factor (AF):	0.8 - 1.6 (for analytical/semi-prep columns; no spec for prep columns).

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